

Opportunities for partnership with BOOST Collaborative

Be a LEADER in the Childhood Obesity Prevention Movement!
Join us at the 2nd Annual

Healthy Behaviors Conference

Changing Lives. Saving Lives.

December 7-9, 2011
Bahia Resort Hotel, Mission Bay
San Diego, California

[Click here to learn more about becoming a Presenter](#)

[Click here to learn more about becoming an Exhibitor](#)

[Register to Attend, only \\$285 until August 31st!](#)

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BEST OF OUT-OF-SCHOOL TIME
CONFERENCE

INSPIRE YOUTH
INSPIRE LEARNING
INSPIRE CHANGE

APRIL 25 - APRIL 28, 2012
PALM SPRINGS CONVENTION CENTER
PALM SPRINGS, CALIFORNIA

[Click here to learn more about becoming a Presenter](#)

[Click here to learn more about becoming an Exhibitor](#)

[Register to Attend, only \\$410 until October 14th!](#)

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BEST OF OUT-OF-SCHOOL TIME
COLLABORATIVE

CS
CENTER FOR COMMUNITY SOLUTIONS

Healthy Behaviors INITIATIVE

WHO SHOULD ATTEND?

Out-of-school time program professionals working in the areas of:

Before and After School Programs, Gang and Violence Prevention, Alcohol, Tobacco, and other Drug Prevention Programs, Character Education, Service Learning and Volunteer Programs, Parks & Recreation, Safe Schools, Curriculum & Academic Support Programs, Homeless and Runaway Youth, Family Support Services, Law Enforcement, Community Schools, Mental Health Practitioners and School Counselors, School Age Care & Child Care Programs, Jobs, Internships, and Career Programs, Community Based Organizations, Parent Teacher Organizations, Probation, Mentoring Programs, Camps, Higher Education, Foster Youth, Child Advocates, Faith-Based Organizations, Arts and Culture, Juvenile Diversion Programs, Summer Programs, Health Care, Special Education, Parents/Guardians, Military Programs, Organized Sports Leagues, Teachers, School Boards, LGBTQ - Lesbian, Gay, Bisexual, Transgender, Questioning, Policymakers, STEAM - Science, Technology, Engineering, Arts, Mathematics, Local Business, ROP - Regional Occupational Programs and Service Clubs.

